

Shopperprimer Hydro NeoWeld

Water borne shopperprimer based of hybrid polymer dispersion which has got a very short drying time and good block resistance. Free of lead, cadmium and chromium VI compounds. Welding certificate of SLV Duisburg.

Field of application

- Temporary protection against corrosion for steel constructions and cast iron in less thickness

Product properties

- Silicon-free
- Water based
- Scratch resistance
- High surface hardness
- Fast drying
- Fast recoatability
- Weldable up to 25-30 µm dry film thickness
- Recoatability: universal

Technical Specification

Colours	redbrown, grey. Other colours upon request.
Flash point	Not applicable
Temperature stability	-20 up to 120 (short-term up to 150) °C
Gloss	Mat
Potential dry film thickness in one working process	25 up to 40 µm
Viscosity	Appr. 35 sec running time (DIN 4 mm pot)
Density in kg/l	1,34
Solid content in %	54
Solid volume in %	36
Theoretical spreading capacity	<ul style="list-style-type: none"> • 14,4 m²/l at 25 µm DFT • 10,75 m²/kg at 25 µm DFT
Recommended film thickness	75 µm WFT corresponds to 30 µm DFT
Drying (DIN EN ISO 1517)	25 µm DFT
Dust-dry (Tg1)	After 5 min
Touch-dry (Tg4)	After 15 min
Dry (Tg6)	After 30 min
Interval for overcoating	<ul style="list-style-type: none"> • after 1 h with water based topcoats • after 24 h with single-component topcoats • after 48 h with two component topcoats
Note	<ul style="list-style-type: none"> • The specifications are based on standard atmospheric conditions 23/50, DIN 50014. • Lower temperatures and/or higher humidity will prolong drying and hardening.

Safety information (See Security Data Sheet)

Solvent content Appr. 1 % by weight

Storage

- Storage
- In dry, cool rooms, frost-proof
 - Ensure good ventilation
- Shelf life
- 6 month from date of delivery when in unopened original containers in cool and dry conditions

Application methods

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Mixing ratio	<ul style="list-style-type: none"> • Stirr homogeneous, preferably with mechanical stirrer
Airless spraying	<ul style="list-style-type: none"> • Risk of spray dust due to very fast drying • After using the material close the packings immediately • Dip the pistol and the nozzle into water during the breaks • It is tending to fast skinning. Do not stir the skin in any case! • Flow pressure 70 - 100 bar • Nozzle size 0,013 - 0,019 inch (0,33 - 0,48 mm) • Suitable for the application on automatical equipments
Compressed air spraying	<ul style="list-style-type: none"> • Can be applied as delivered • Spraying pressure 4 bar • Nozzle size 1,3 - 1,5 mm
Electrostatic application	<ul style="list-style-type: none"> • Application is possible, provided the equipment is suitable for water based materials
Dipping	<ul style="list-style-type: none"> • Can not be applied as delivered • Adjust to working viscosity (appr. 23 s DIN 4 mm) by adding appr. 2 % Water
Other methods	<ul style="list-style-type: none"> • Roller and brush application for repair work is possible
Thinner	<ul style="list-style-type: none"> • Max. 3% Water
Cleaning	<ul style="list-style-type: none"> • Rinse immediately with Wasser • Residues are dissolvable with Deripox-Verdünnung
Preparation of support	<ul style="list-style-type: none"> • Shot blasting to a purity according to SA 2½ • If necessary clean with high pressure-cleaner and turbo-cleaner-solution • Mill scale, welding residues, dust and dirt on the surface which might reduce adhesion have to be carefully and thoroughly removed
General remarks	<ul style="list-style-type: none"> • During coating and drying the humidity should be min. 30 % / max. 85 % • Object temperature at least 3° C above dew point.
Example for a system	<ul style="list-style-type: none"> • Primer coat: • Finish coat: Miscellaneous

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